PATENT Serial No. To Be Assigned

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Heinz Lambrecht Examiner: To Be Assigned Applicant:

Serial No.: To Be Assigned Group Art Unit: To Be Assigned

00635.0369-US-01 Filed: January 27, 2004 Docket No.:

Title: DEVICE AND METHOD FOR PERFORMING MELTING AND CASTING

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The undersigned hereby certifies that this Transmittal Letter and the paper or fee, as described herein, are being deposited with the United States Postal Service 'Express Mail Post Office To Addressee' service under

37 CFR 1.10 and is addressed to the Commissioner for Patents, Alexandria, VA 22313-1450

Brenda L. Jurgens

PRELIMINARY AMENDMENT

Mail Stop Patent Application Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Dear Sir:

Please enter the following preliminary amendment into the above-referenced application.

ABSTRACT

Please amend the abstract in the application as follows: Clean copy below with marked up copy in Appendix A.

The invention concerns an apparatus for carrying out a melting and casting operation in the fine casting art comprising a melting crucible for receiving melting charge, a heating device for heating the melting charge in the melting crucible, and a pyrometer for ascertaining the temperature of the melting charge. In order to improve the quality of the products manufactured with such an operation the invention provides that the apparatus is provided with a control device for controlling the melting and casting operation in dependence on the ascertained melting charge temperature, wherein the control device has a database with a plurality of selectable, respectively melting charge material-specific parameter sets, each with one or more parameters for configuring the pyrometer.